

Chapel Cottage
 Prees Green
 Shropshire
 SY13 2BN
 Tel: 08700 630430
 Fax 08700 630431
 info@smallwood-gabion.co.uk



Technical Specifications Gabion Systems

Gabion "3.0 - 3.5mm with 3.8 - 4.3 face" PVC coating.

Basket Construction	<p>Bi-axial mesh grid formed from drawn steel wire electrically welding the cross wires at every intersection.</p> <p>Factory assembly using stainless steel clips connecting side panels and diaphragms to base units.</p>
Mesh	<p>Wire of diameter 3.0mm to the main body of the unit and 3.8mm to the exposed face, to BS1052.</p> <p>Openings square in shape of 76.2mm on the grid.</p>
Corrosion Protection	<p>Galvanised to BSEN 10244-2:2001 and coated with fusion bonded green PVC, after welding nominally 0.25 radial thickness.</p>
Jointing	<p>Jointing by lacing wire of 2.2mm, with an extruded PVC sheath of nominal thickness 0.5mm for final jointing.</p>
Fill	<p>Non frost susceptible hard rock or stone having maximum dimensions of 200mm and minimum dimension of not less than the mesh opening.</p>
Installation and Construction	<p>Minimise voids by packing the in-fill tightly and hand packing exposed face for appearance.</p> <p>Internal windlass bracing ties at $2/m^2$ at $1/3$ points vertically and at the midpoint horizontally on 1.0m baskets and at both mid points for horizontal and vertical on 0.5m units.</p> <p>Adjacent units jointed using continuous lacing on the vertical and horizontal joints at the front and rear of coursing joints. Units filled until the lid is in full and hard contact with the in-fill along its width and length, then wired down on all joints and across diaphragms.</p>